



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4022-1
Job Sheet 181493



Part No: D4022-1

Job Qty: 6 ea

Part Name: Fuel Transfer Pump



Part Weight: 0 lbs

Job Created: 7/27/18

Due Date: 8/15/18

Type: Stock

Status: Scheduled

Priority: Medium

Job Tracking No:

Created By: Diane Baker

Description:

Note: IPP rev A 09.12.23 new Issue Prelim EC verified by: DD IPP Rev:B 10.05.17 as per ECN10-562 DD verf:EC
IPP REV:C 17.10.19 AS PER DWG REV:D DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
100	Purchasing	6 pcs	8/15/18	8/15/18	0.00	0.00	Purchasing			OCT 25 2018
110	Packaging	6 pcs	8/15/18	8/15/18	0.00	0.00	Packaging2			OCT 25 2018
120	QC	6 pcs	8/15/18	8/15/18	0.00	0.00	QC6			OCT 28 2018
130	Packaging	6 pcs	8/15/18	8/15/18	0.00	0.00	Packaging3-2			OCT 28 2018
140	QC21-SA	6 Ea	8/15/18	8/15/18	0.00	0.00	QC21			OCT 26 2018

Part Op 100 - Issue P/O: 040643 Aerospace Inc. Purchase part as per Dwg D4022 Part #: A8150-B1
Descriptions:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
A8150-B1	Fuel Pump	6 Ea (1 ea)	100-Purchasing	5121450

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	A8150-B1	6	0	0

Part Specifications

Specifications could not be found.

Plex 7/27/18 2:58 PM dart.baker.diane



Container No: S121450



Part: D4022-1

Job No: 181493

Serial No/Batch: S121450

Revision: D

Inspector:

Exp Date:

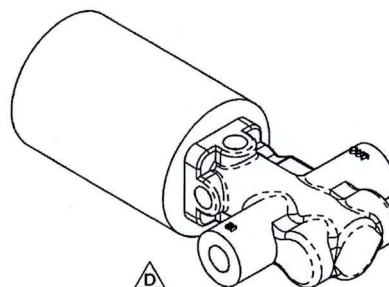
Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 10/25/18

DART AEROSPACE PART NUMBER	JOHN CAMERON AVIATION PART NUMBER
D4022-1	REF JCA/M47/D3/SHT 13

SPECIFICATION CONTROL DRAWING



DART PART NUMBER	SUPPLIER	SUPPLIER PART NUMBER	OPERATING VOLTAGE	FLOW (GPH)	OUTPUT PRESSURE (PSI)	TEMPERATURE RANGE
D4022-1	WELDON	A8150-B1	24 VDC	35 - 50	5 - 25	-65°F TO +185°F
	AEROSPARES ACCESSORIES	A8150-B1	24 VDC	35 - 50	5 - 25	-65°F TO +185°F

D4022-X FUEL TRANSFER PUMP

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 2.6 lbs

RELEASED
2017-10-06

APPROVED

DESIGN	WK	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	WK		
CHECKED	VS	DRAWING NO.	REV. D
MFG. APPR.	DD	D4022	SHEET 2 OF 4
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	FUEL PUMP	NTS
DATE	17.06.13	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO040643

Supplier: AES002-VU
Aerospares Accessories Inc
20544 Concession # 9, , RR #2
Alexandria
ON
K0C 1A0 Canada
Phone: 800 355 2157
Fax: 613 525 0925

Attention: Preston, Ian

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040643

PO Date: 7/30/18

Due Date: 8/13/18 *10/22/18*

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Baker, Diane
Phone: dbaker@dartaero.com

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
JUL 31 2018

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	181493	A8150-B1			Fuel Pump As Per Dwg D4022 Rev. D	Firmed	-	8/13/18 <i>10/22/18</i>	6 Ea	0 Ea	6 Ea	\$1,135.00/Ea	\$6,810.00
2	181494	TC 250-100			Fuel Pump Clamp As Per Dwg D4022 Rev. D	Firmed	-	8/13/18 <i>10/22/18</i>	4 Ea	0 Ea	4 Ea	\$39.00/Ea	\$156.00

11-12-18 net lead time - mtd oct

Grand Total: \$6,966.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Handwritten signature/initials

AEROSPARES ACCESSORIES INC.
20544 CONCESSION 9 RR.#2
ALEXANDRIA ON K0C 1A0
PH: (613) 525-0924
FAX: (613) 525-0925

TEMP.
INVOICE

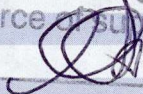
241943
DATE NOV 24/18
PAGE — 01

BILL TO

DART AEROSPACE LTD
1270 ABERDEEN ST
HAWKESBURY ON
K6A 1K7

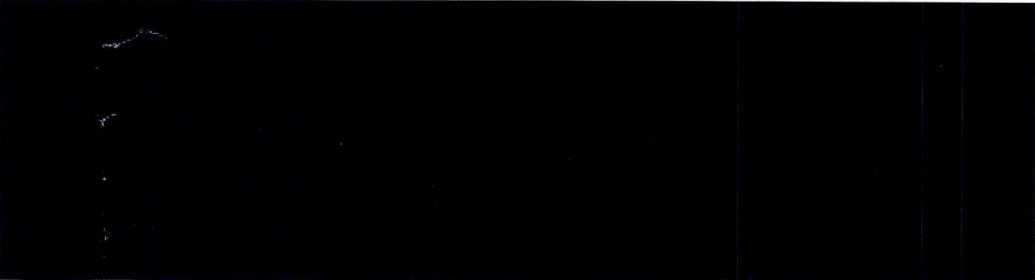
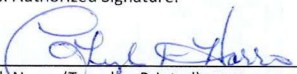
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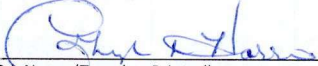
SAME
PO# PO 040643
\$ USD

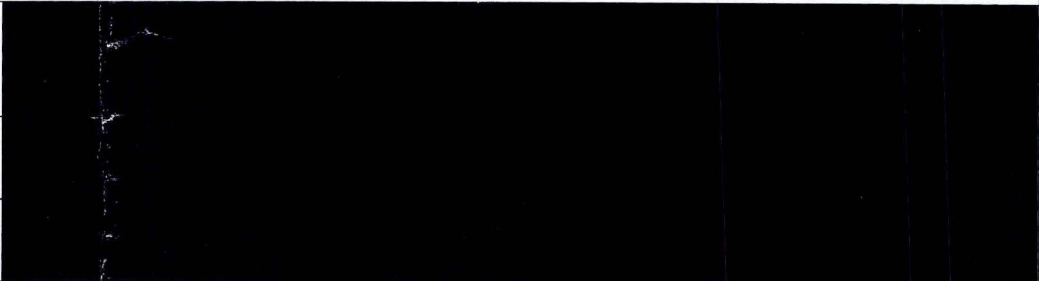
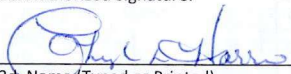
ITEM #	QUANTITY	UNIT	DESCRIPTION	GST	PST	UNIT PRICE	AMOUNT
1	✓ 6 EA	AS150-B1	✓ Pump / MOTOR ASSY NEW	✓		1135 ⁰⁰	\$ 6810 ⁰⁰
2	✓ 4 EA	TE250-100	✓ Pump MOUNTING CLAMP	✓		39 ⁰⁰	\$ 156 ⁰⁰
			PUMP SN 207439, 208776-208775				
The parts supplied hereon were acquired directly from the O.E.M., or an approved supplier/repair station which maintains a quality assurance system providing full traceability to source of supply.							
Signature 							
							ST. \$ 6966 ⁰⁰
							HS 615% 905 ⁰⁰

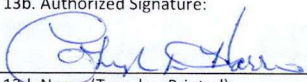
COMMENTS

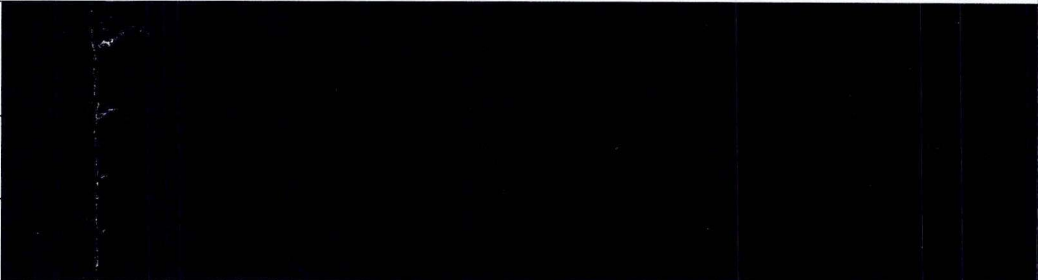
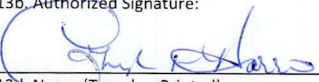
TOTAL 7871.58

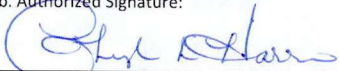
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4. Organization Name and Address: Weldon Pump 640 Golden Oak Parkway, Oakwood Village, Ohio 44146 (PQ2411CE)						5. Work Order/Contact/Invoice Number: 68000/98316-1	
6. Item:	7. Description:	8. Part Number:	9. Quantity:	10. Serial Number:		11. Status/Work:	
1	PUMP-MOTOR ASSEMBLY	A8150-B1	-5-	208771-208775		NEW	
AIRWORTHINESS APPROVAL - ARTICLE. DRAWING #A8150-B1, TITLE: PUMP-MOTOR ASSEMBLY REV: I DATE: 17/JAN/2014 THIS PMA ARTICLE IS NOT A CRITICAL COMPONENT.							
13a. Certifies the items identified above were manufactured in conformity to:							
☒ Approved design data and are in a condition for safe operation. ☐ Non-approved design data specified in Block 12.							
13b. Authorized Signature:		13c. Approval/Authorization No.:					
13d. Name (Typed or Printed):		13e. Date (dd/mm/yyyy):					
 CHERYL L HARRIS		PQ2411CE 16/OCT/2018					
User/Installer Responsibilities							
It is important to understand that the existence of this document alone does not automatically constitute authority to install the engine/propeller/article. Where the user/installer performs works in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts aircraft engine(s)/propeller(s)/article(s) from the airworthiness authority of the country specified in Block 1. Statements in Blocks 13a and 14a do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.							

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13b. Authorized Signature: 		13c. Approval/Authorization No.: PQ2411CE				
13d. Name (Typed or Printed): CHERYL L HARRIS		13e. Date (dd/mm/yyyy): 16/OCT/2018				
User/Installer Responsibilities						
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6. Item:	7. Description:	8. Part Number:	9. Quantity:	10. Serial Number:		11. Status/Work:		
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6. Item:	7. Description:	8. Part Number:	9. Quantity:	10. Serial Number:	11. Status/Work:	
1	PUMP-MOTOR ASSEMBLY	A8150-B1	-5-	208771-208775	NEW	
AIRWORTHINESS APPROVAL - ARTICLE. DRAWING #A8150-B1, TITLE: PUMP-MOTOR ASSEMBLY REV: I DATE: 17/JAN/2014 THIS PMA ARTICLE IS NOT A CRITICAL COMPONENT.						
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1. Approving Civil Aviation Authority/Country: FAA/UNITED STATES		2.			3. Form Tracking Number: CLH-00720	
4. Organization Name and Address: Weldon Pump 640 Golden Oak Parkway, Oakwood Village, Ohio 44146 (PQ2411CE)					5. Work Order/Contact/Invoice Number: 67576/98316-1	
6. Item:	7. Description:	8. Part Number:	9. Quantity:	10. Serial Number:	11. Status/Work:	
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AIRWORTHINESS APPROVAL - ARTICLE. DRAWING #A8150-B1, TITLE: PUMP-MOTOR ASSEMBLY REV: I DATE: 17/JAN/2014 THIS PMA ARTICLE IS NOT A CRITICAL COMPONENT.						
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